

CLAIMS

1. A polyethylene wax defined by the following features (i) to (iv):

(i) said polyethylene wax is an ethylene homopolymer
5 or a copolymer of ethylene and at least one olefin selected from α -olefins of 3 to 20 carbon atoms,

(ii) a ratio (Mw/Mn) of the weight-average molecular weight (Mw) to the number-average molecular weight (Mn), as measured by gel permeation chromatography (GPC), is in
10 the range of 1.7 to 4.0,

(iii) the softening point is not higher than 125°C, and

(iv) the penetration hardness is not more than 15 dmm.

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2. The polyethylene wax as claimed in claim 1, which is a copolymer of ethylene and at least one olefin selected from α -olefins of 3 to 20 carbon atoms and has a ratio (Mw/Mn) of a weight-average molecular weight (Mw)
20 to a number-average molecular weight (Mn), as measured by gel permeation chromatography (GPC), of 2.6 to 4.0, a softening point of not higher than 110°C, a penetration hardness of not more than 15 dmm, an intrinsic viscosity $[\eta]$, as measured in decalin at 135°C, of 0.15 to 0.50

dl/g, a ratio (M_z/M_w) of a z-average molecular weight (M_z) to a weight-average molecular weight (M_w), as measured by gel permeation chromatography (GPC), of 1.5 to 2.0, a density of 880 to 910 kg/m³ and an acetone
5 extraction quantity of not more than 6% by weight, wherein the softening point (T_s (°C)) and the penetration hardness (Y (dmm)) satisfy the following relationship (I):

$$-0.53T_s + 62 > Y > -0.53T_s + 53 \quad (I).$$

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3. The polyethylene wax as claimed in claim 1, which is an ethylene homopolymer or a copolymer of ethylene and at least one olefin selected from α -olefins of 3 to 20 carbon atoms and has a ratio (M_w/M_n) of a
15 weight-average molecular weight (M_w) to a number-average molecular weight (M_n), as measured by gel permeation chromatography, of 1.7 to 3.3, a softening point of 88 to 125°C, a penetration hardness of not more than 7 dmm and an intrinsic viscosity $[\eta]$, as measured in decalin at
20 135°C, of 0.05 to 0.20 dl/g.

4. The polyethylene wax as claimed in claim 1, which is prepared by the use of a metallocene catalyst.

5. A lost wax composition for precision casting, comprising a polyethylene wax defined by the following features (i) to (iv):

(i) said polyethylene wax is an ethylene homopolymer
5 or a copolymer of ethylene and at least one olefin selected from α -olefins of 3 to 20 carbon atoms,

(ii) a ratio (Mw/Mn) of the weight-average molecular weight (Mw) to the number-average molecular weight (Mn), as measured by gel permeation chromatography (GPC), is in
10 the range of 1.7 to 4.0,

(iii) the softening point is not higher than 125°C, and

(iv) the penetration hardness is not more than 15 dmm.

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6. The lost wax composition for precision casting as claimed in claim 5, wherein the polyethylene wax is an ethylene homopolymer or a copolymer of ethylene and at least one olefin selected from α -olefins of 3 to 20
20 carbon atoms and has a ratio (Mw/Mn) of a weight-average molecular weight (Mw) to a number-average molecular weight (Mn), as measured by gel permeation chromatography, of 1.7 to 3.3, a softening point of 88 to 125°C, a penetration hardness of not more than 7 dmm and an

intrinsic viscosity $[\eta]$, as measured in decalin at 135°C, of 0.05 to 0.20 dl/g.

7. The lost wax composition for precision casting
5 as claimed in claim 5, wherein the content of the
polyethylene wax is in the range of 5 to 50% by weight.

8. The lost wax composition for precision casting
as claimed in claim 5, wherein the polyethylene wax has
10 an acid value of 0.5 to 5.0 KOH·mg/g.

9. A method for forming a model for precision
molding, using the lost wax composition for precision
casting of claim 5.